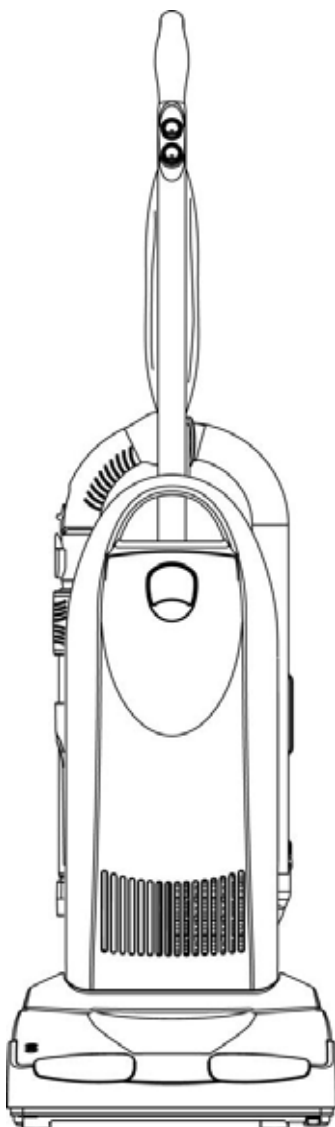


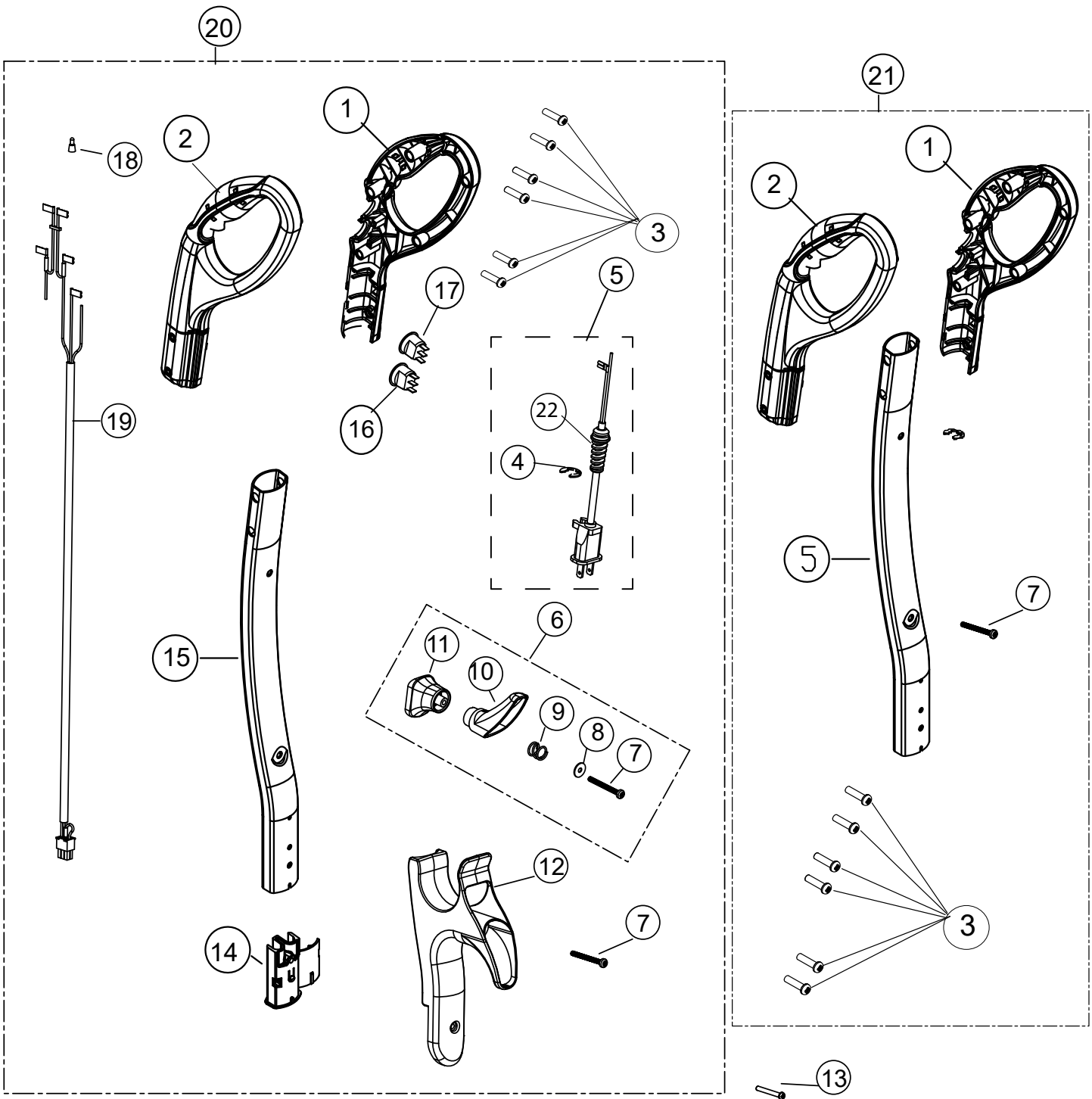
SIMPLICITY PARTS BOOK

**SYNCHRONY MODEL ALL VERSIONS
SCRS SCRD SCRD.FETCH SCRD.LE SCRP**



HANDLE ASSEMBLY

Simplicity MODELS: SCRS SCRD SCRD.FETCH
SCRP



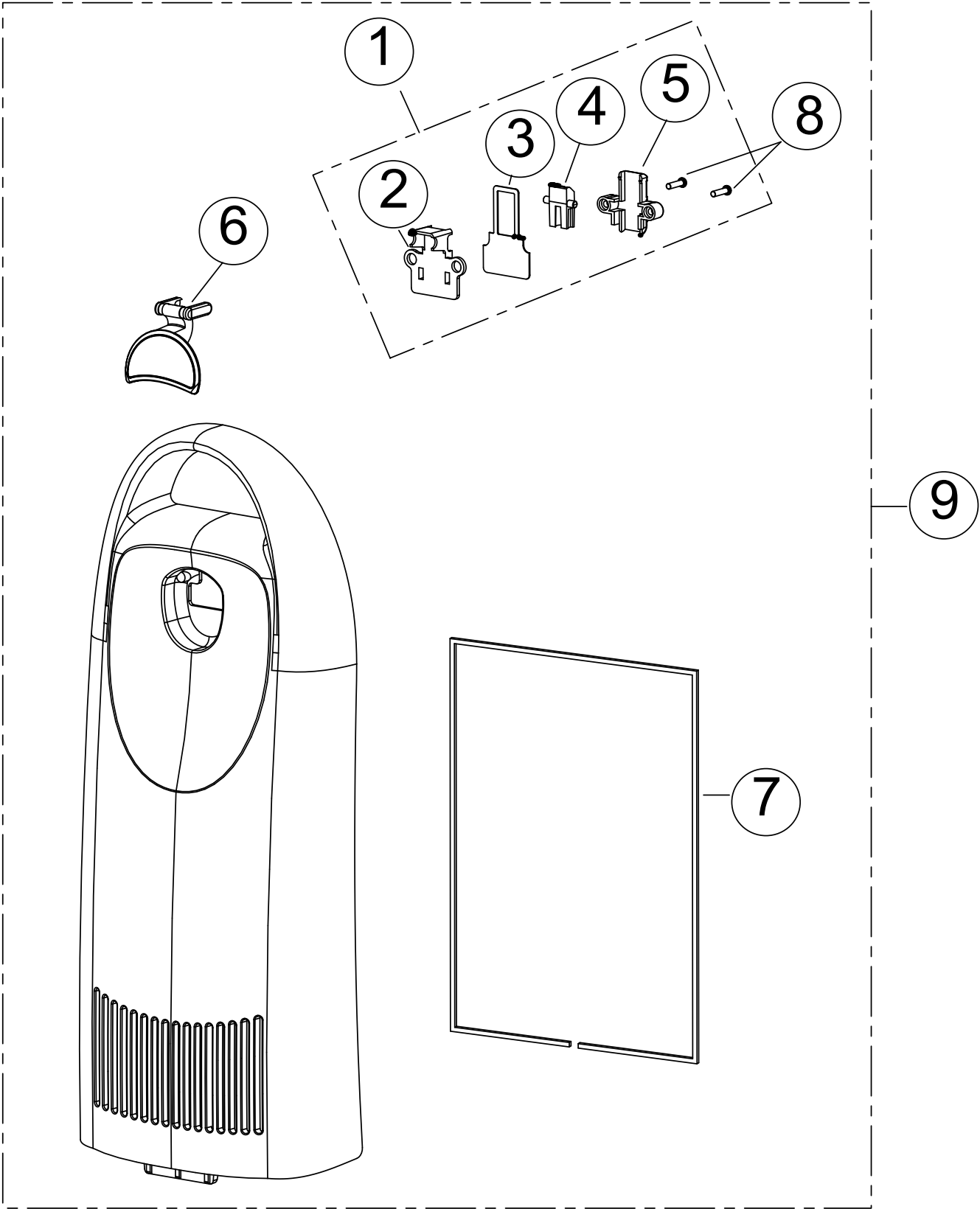
HANDLE ASSEMBLY

Simplicity MODELS: SCRS SCRD SCRD.FETCH SCRP

KEY	PART NUMBER	DESCRIPTION
1	B484-0214B	Handle Right
2	B484-0414B	Handle Left
3	A732-8314	Screw
4	A732-2400	E-Clip
5	D333-0100	35' Power Cord Assembly
6	B333-3014B	Strain Relief
7	A732-1500C	Screw
8	A430-0405	Washer
9	B430-0200	Spring
10	B384-0900	Upper Cord Hook
11	B384-0800	Upper Cord Hook Base
12	B484-0314	Lower Cord Hook
13	A732-3400	Handle Mount Screw
14	B384-1400D	Handle Tube Base Connector
15	B484-1000D	Handle Tube
16	A328-1300	Switch Carpet/Floor
17	A328-1200	Switch On/Off
18	B123-0100	Wire Connector Md.
19	B333-2200B	Handle to Body Harness
20	D484-3000	Handle Assembly Complete
21	D484-1100	Heavy Duty Handle Kit w/6 Screws For Replacement
22	B333-3014B	Strain Relief

DUST COVER

Simplicity MODELS: SCRS SCRD SCRD.FETCH
SCRP



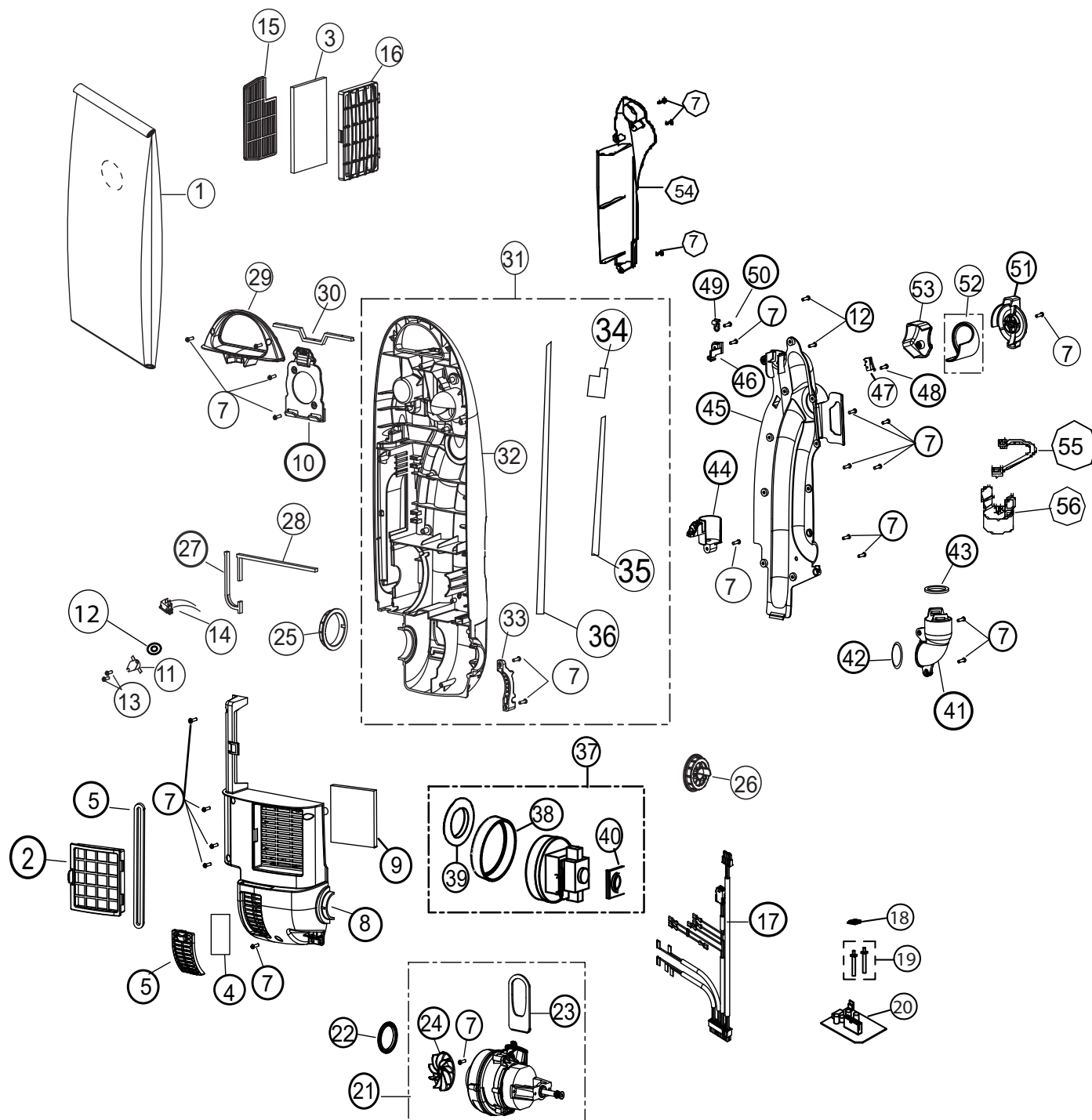
DUST COVER

Simplicity MODELS: SCRS SCRD SCRD.FETCH SCRP

KEY	PART NUMBER	DESCRIPTION
1	D480-3000	Dust Cover Latch Body Assembly
2	B480-0914B	Latch Cover
3	B480-1014	Dust Cover Latch
4	B480-4900	Latch Seal
5	B480-0814	Dust Cover latch Body
6	D480-0761	Dust Cover Lever
7	B480-4014	Dust Cover Seal
8	A732-8314	Screw Pan Head HiLo #8x5/8
9	D480-0314.2	Dust Cover Assembly All Synchrony Black Replacement
	Not Available	Painted Dust Cover Assembly (SCRD) Chestnut
	Not Available	Painted Dust Cover Assembly (SCRD.FETCH) Green
	Not Available	Painted Dust Cover Assembly (SCRD.LE) Silver
	Not Available	Painted Dust Cover Assembly (SCRP)
	Not Available	Painted Dust Cover Assembly (SCRS) Burnt Orange

MAIN BODY

Simplicity MODELS: SCRS SCRD SCRD.FETCH
SCRP



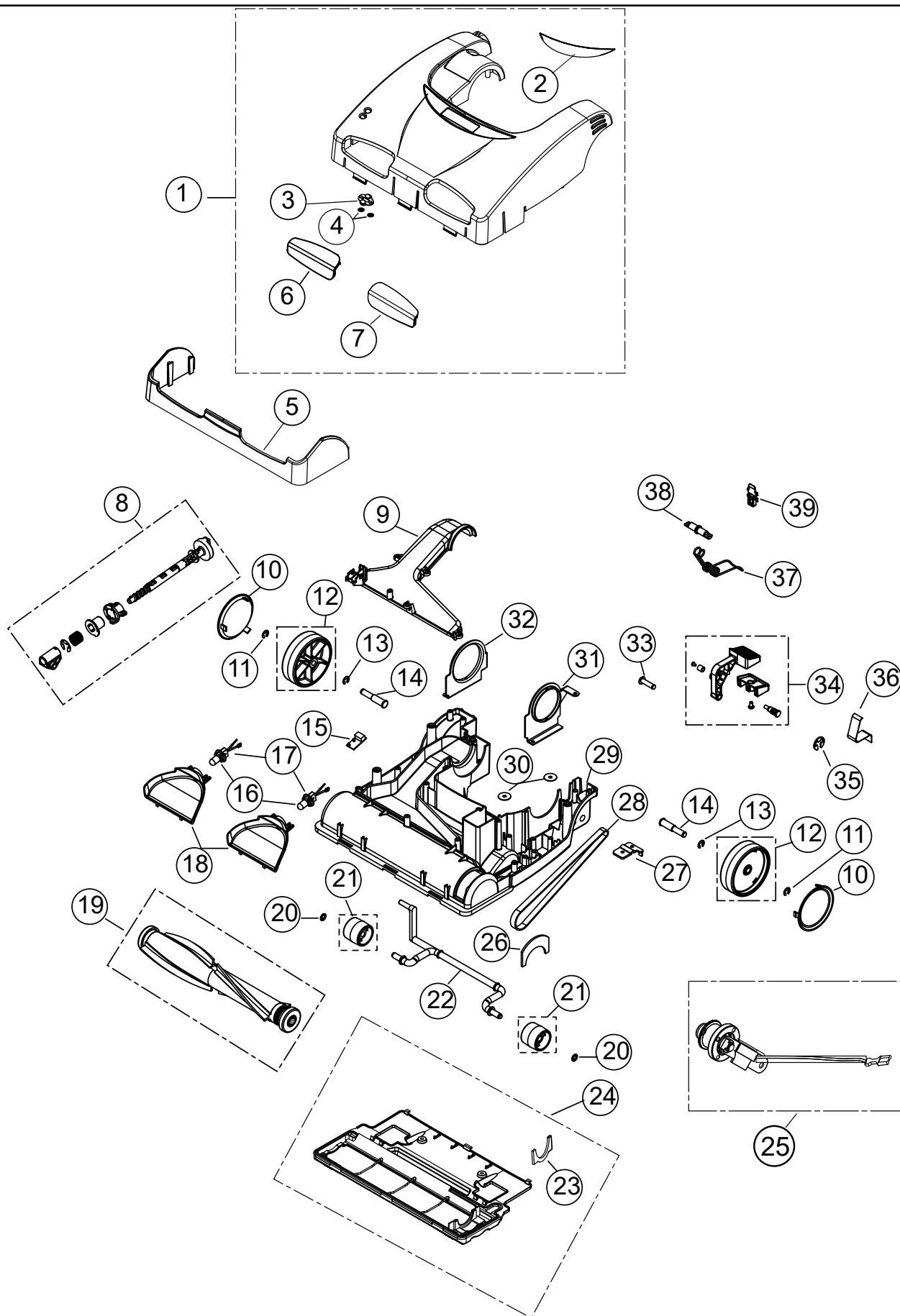
MAIN BODY

Simplicity MODELS: SCRS SCRD SCRD.FETCH SCRP

KEY	PART NUMBER	DESCRIPTION	KEY	PART NUMBER	DESCRIPTION
1	SWH-6	HEPA Bag 6 Pack	31	D480-1100	Dust Compartment Assembly
	B211-6000	HEPA Bag Single Bulk	32	Order #31	Dust Compartment
2	B480-5314	Electrostatic Post Filter Bulk (All Models)	33	B480-2214	Tilt Lock Body Plate
	B480-3014	HEPA Post Filter (All Models)	34	B480-6300	Wire Inlet Seal
3	B480-5500	Secondary Filter Electrostatic Bulk (SCRS)	35	B480-6200	Back Cover Short Seal
	B480-5700	Secondary Filter Electrostatic & Charcoal Bulk (SCRD SCRD.LE SCRD.FETCH SCRP)	36	B480-4200	Air Path Back Cover Seal
			37	D486-2100	Ametek Clean Air Motor
			38	B388-4900	CAM Rear Strip Seal
			39	B388-5600B	Ametek Rear Ring Seal
4	B480-5600	Direct Air Motor Filter	40	B486-0600	Ametek Front Motor Mount
5	B480-4600	Post Filter Seal	41	B480-1914	Hose Inlet Elbow
6	B480-1214	Direct Air Filter Cover	42	B480-5100	Hose Inlet Elbow Seal
7	A732-8314	Screw Hi Lo #8X5/8	43	B480-4700	Hose Inlet Seal
8	B480-1114C	Motor Cover	44	B480-2014B	Lower Crevice Tool Clip (SCRD SCRD.LE SCRD.FETCH SCRP)
9	B480-5200	Motor Cover Filter Foam	45	B480-1714D	Back Cover
10	B480-1414B	Bag Mount	46	B480-2114B	Upper Crevice Tool Clip (SCRD SCRD.LE SCRD.FETCH SCRP)
11	A328-1100B	Thermal Reset Switch	47	A328-1400	Roto Valve Switch
12	B333-0600	Thermal Switch Seal	48	A732-9005	Screw
13	A732-8414	Screw Hi Lo #8x7/16	49	B380-2014	Crevice Tool Clip (SCRD SCRD.LE SCRD.FETCH SCRP)
14	A328-1000	Winged Rocker Switch		A732-2500	Screw
15	B480-3214	Secondary Filter Screen		B480-1614C	Valve Knob
16	B480-3114	Secondary Filter Frame	50	D480-1514	Valve Body Assembly (With Seal)
17	B483-0100C	Internal Wire Harness	51	B480-1814	Valve Switch Cover
18	B480-5014	Pressure Switch Insert	52	Not Available	Tool Cavity Cover (SCRS)
19	D480-5000	Pressure Switch Hose Assembly	53	B455-0514	Hose Inlet Cap Teather (SCRS)
20	B418-0100BK	Main PC Board	54	B455-0414B	Hose Inlet Cap (SCRS)
21	D486-2000	Direct Air Motor Assembly			
22	B480-4514	Direct Air Motor Inlet Seal			
23	B480-4400B	Direct Air Motor Outlet Seal			
24	B486-0414B	Motor Fan			
25	B470-2100	Pivot Bushing Right			
26	B470-2000B	Pivot Bushing Left			
27	B480-5814	Motor Cover Seal Right			
28	B480-4314	Motor Cover Seal Left			
29	B480-1314B	Carry Handle Insert			
30	B480-4100C	Upper Compartment Seal			

NOZZLE ASSEMBLY

Simplicity MODELS: SCRS SCRD SCRD.FETCH
SCRP



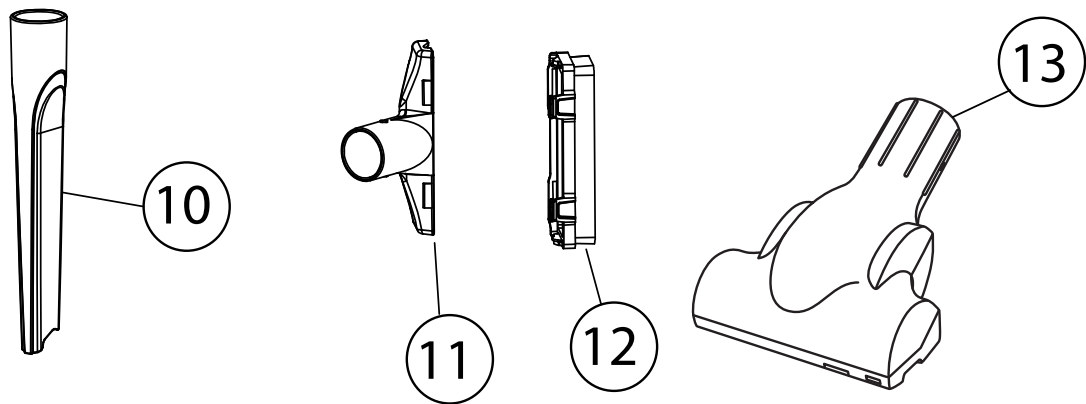
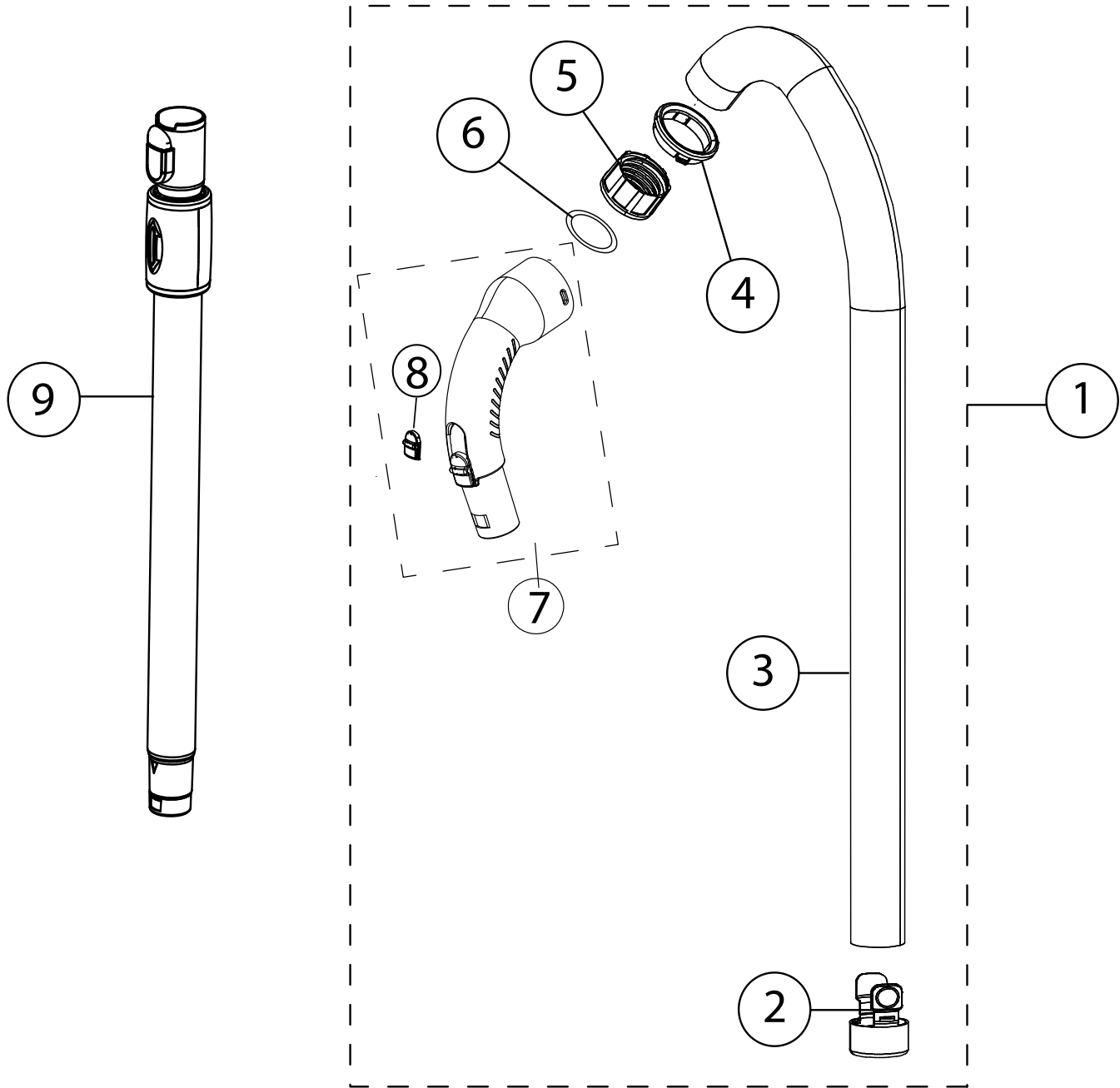
NOZZLE ASSEMBLY

Simplicity MODELS: SCRS SCRD SCRD.FETCH SCRP

KEY	PART NUMBER	DESCRIPTION	KEY	PART NUMBER	DESCRIPTION
1	D470-0214.2	Nozzle Cover Assembly Black Replacement (All Models)	25	D475-0400	Belt Idler Assembly Hall Sensor
	D470-0285	Nozzle Assembly (SCRD) Chestnut	26	B388-2400C	Agitator Top Seal
	Not Available	Nozzle Cover Assembly (SCRD.FETCH)Green	27	B375-0214	Idler Arm Cover
	Not Available	Nozzle Assembly (SCRD. LE) Chestnut Painted	28	A014-0100	Belt
	Not Available	Nozzle Cover Assembly (SCRP)	29	B470-1514F	Nozzle Base Tray
	Not Available	Nozzle Cover Assembly (SCRS) Burnt Orange	30	B034-0100	Strain Relief Washer
2	B470-3200	Nozzle Badge Cover	31	B470-2200	Pivot Bracket Left
3	B370-0615	Indicator Light Adjust Lens	32	B470-2300	Pivot Bracket Right
4	A732-2700	Retaining Ring .125	33	B370-3600	Tilt Lock Pivot
5	B470-0514	Nozzle Bumper	34	C370-1400E	Foot Pedal Assembly
6	B470-0315	Nozzle Lens Right	35	A732-3000	E-Clip .250
7	B470-0415	Nozzle Lens Left	36	B370-3800	Tilt Lock Spring
8	C474-1100B	Height Adjust Assembly 5 position (SCRD	37	B470-2700B	Spring Assist Spring
	D474-1200	Height Adjust Assembly 6 position	38	B370-4214C	Spring Assist Mount
9	B470-1714	Inlet Manifold	39	B470-2600	Spring Assist Axle Shaft
10	B370-4366B	Hub Cap			
11	A732-3100	E-Clip .3125			
12	C370-1200B	Large Overmolded Wheel Assembly			
13	A732-3000	E-Clip .250			
14	B370-2900B	Rear Wheel Axle			
15	B418-0200	LED Board			
16	A350-0000	Light Bulb Xenon 12Volt			
17	A350-0100B	Light Socket			
18	B470-1200B	Reflector			
19	D475-0500	Agitator Assembly			
20	B350-4000B	Retaining Ring			
21	C370-1300	Small Overmolded Wheel Assembly			
22	B470-2500B	Height Adjust Axle			
23	B388-2500C	Agitator Bottom Seal			
24	D470-1100D	Baseplate Cover Assembly			

ACCESSORIES

Simplicity MODELS: SCRS SCRD SCRD.FETCH
SCRP



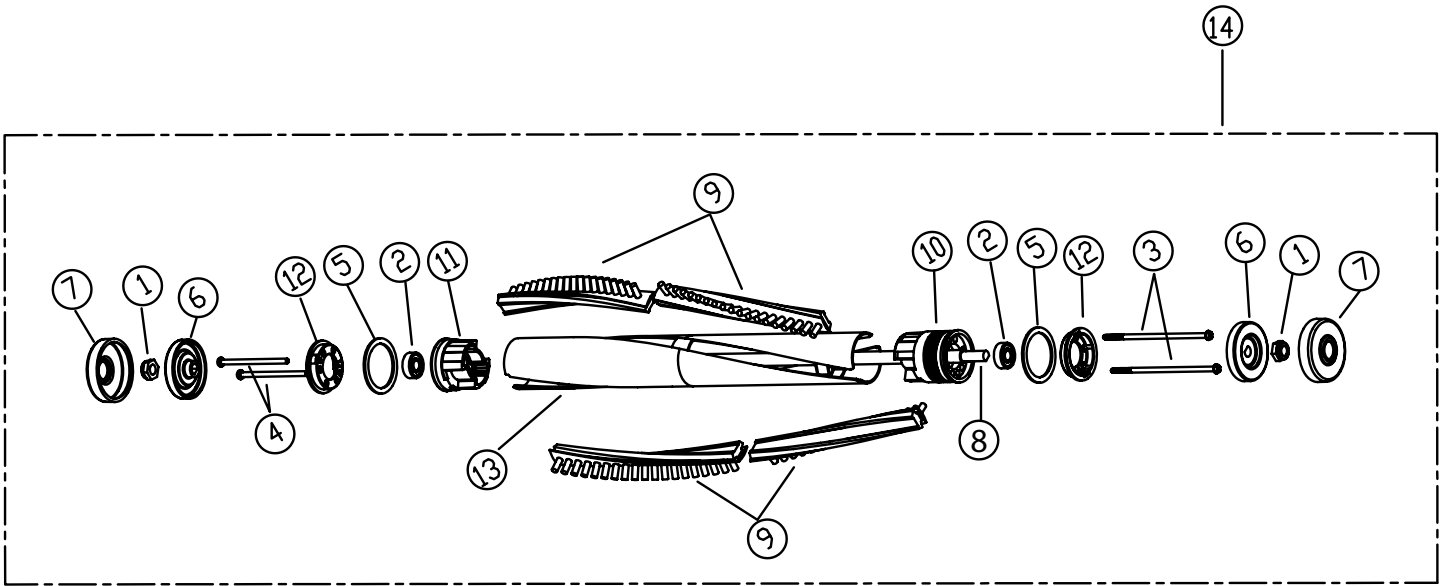
ACCESSORIES

Simplicity MODELS: SCRS SCRD SCRD.FETCH SCRP

KEY	PART NUMBER	DESCRIPTION
1	D355-1200	Hose Assembly Complete
2	B455-0214B	Hose Inlet Cuff
3	B355-1214	5-1 Stretch Hose
4	B355-0214C	Hose Handle Lock Ring
5	B355-0314B	Hose Handle Swivel Cuff
6	B388-2700	Hose Cuff Seal
7	C355-0814B	Hose Handle Assembly
8	C355-0914	Bleed Valve Slide w/Gasket Assy
9	C626-2500	Wand
10	B355-2014	Crevice Tool
11	C455-1214	Upholstery Tool Nylon Bristles (SCRD, SCRD.FETCH, SCRD.LE)
	C355-1214	Upholstery Tool Natural Bristles (SCRP)
12	C455-1314	Dust Brush Attachment Nylon Bristles (SCRD, SCRD.FETCH, SCRD.LE)
	C355-1314B	Dust Brush Attachment Natural Bristles (SCRP)
13	TB1-SU	Handheld Turbo Brush (SCRD.FETCH)

AGITATOR

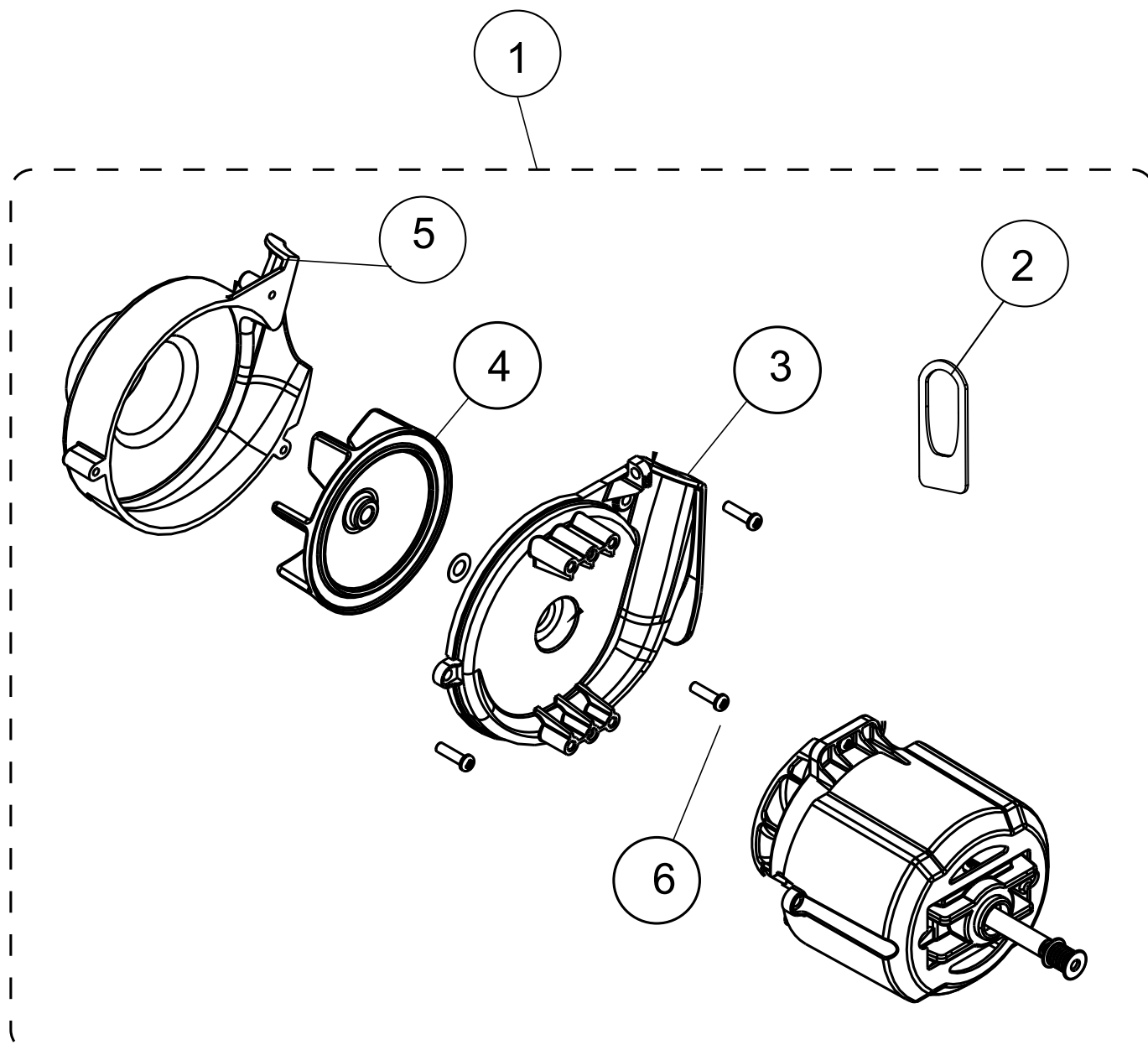
Simplicity MODELS: SCRS SCRD SCRD.FETCH
SCRP



KEY	PART NUMBER	DESCRIPTION
1	A375-0100	Hex Nut
2	A375-0200	Bearing
3	A733-1810	Screw 80mm
4	A733-1800	Screw 44mm
5	B375-3900	Felt Seal
6	B375-3600	End Cap
7	B375-3700	End Cap Cover
8	NotAvailable	Shaft
9	B475-0400B	Single Brush Strip Nylon
	B475-1200	Single Brush Strip White
	B475-1300	Single Brush Strip Natural
10	B475-1700	Agitator Pulley
11	B475-1800	Agitator Bearing Cartridge
12	B475-1900	Agitator Felt Retainer
13	Not Available	Agitator Steel Core
14	D475-0500	Agitator Assembly

DIRECT AIR MOTOR

Simplicity MODELS: SCRS SCRD SCRD.FETCH
SCRP



KEY	PART NUMBER	DESCRIPTION
1	D486-2000	Direct Air Motor Assembly
2	B480-4400B	Direct Air Motor Outlet Seal
3	B486-0314	Scroll Housing Left MV Inner Behind Fan
4	B486-0414B	Motor Fan
5	B486-0214	Scroll Housing Right MV Fan Cover Outer
6	A732-8314	Screw Hi Lo #8X5/8